Amendments to the Specification:

[0002] One such precision locating apparatus or unit which has been used in the manufacture of vehicle bodies and body panels is produced by Fanuc Robotics North America, Inc. and sold under the trademark FLEXTOOL. The construction of such a programmable positioner is disclosed in U.S. Patent No. ~~6,425,175~~ 6,425,177. Another type of programmable positioner is sold by General Motors Corporation under the trademark PAAS. This positioner is capable of five different types of articulation. That is, the entire unit may move horizontally, vertically and rotate about a vertical axis. The tooling attachment may also be rotated around both vertical and horizontal axes. The positioner is also marketed by Fanuc Robotics North America, Inc. under the trademark C-FLEX.